

## GLUED CARD/ SACHET SPECIFICATIONS

- The minimum glue onsertion quantity is normally 50,000 copies - A charge of £500 per affected run of Onserts will be applied for quantities less than 50,000.
- Glue cards / sachets can only be tipped into the magazine on the first or last page of a section with one straight edge parallel to the spine.
- One edge of the card / sachet should be positioned parallel to the spine and between 30 mm and 70 mm from the spine. A clearance of 25 mm must be allowed between the card and the head or the foot of the magazine and 25 mm from the fore-edge (see diagram below).
- The Printer requires an additional 1.0% over and above the net quantity to be tipped/glued into the magazine for Postcards. If the quantity is less than 75,000 the Printer needs 2% overs.
- Maximum thickness 1mm.
- All sachets are technically out of spec and subject to Individual approval.
- Any sachets or material containing liquid must be Pira tested prior to acceptance by ANL and the Printer.
- Glued or tipped in cards can only be glued onto a carrier section of at least 36 pages. If thinner sections are required approval from the Printer (such approval not to be unreasonably withheld, delayed or conditioned) will be required prior to production.
- The Printer must approve any card / sachet that is not a single sheet and deviates the sizes and weights below before a booking is confirmed.

## GLUING TOLERANCES

Position of glued in card can be guaranteed within the following tolerances:

- Height +/- 10mm
- Width +/- 10mm      Angle +/- 5 degrees

<b>SPECIFICATION</b>	<b>MINIMUM</b>	<b>MAXIMUM</b>
Number of glued cards	1x 50,000	1x full run
Pagination	2	4
Dimensions (cards)	55mm wide x 85mm high	150mm wide x 200mm high
Dimensions (sachets)	80mm wide x 120mm high	150mm wide x 200mm high

<b>PAPER WEIGHT</b>	<b>MINIMUM</b>	<b>MAXIMUM</b>
2pp	135gsm	250 gsm
4pp	135gsm	250 gsm

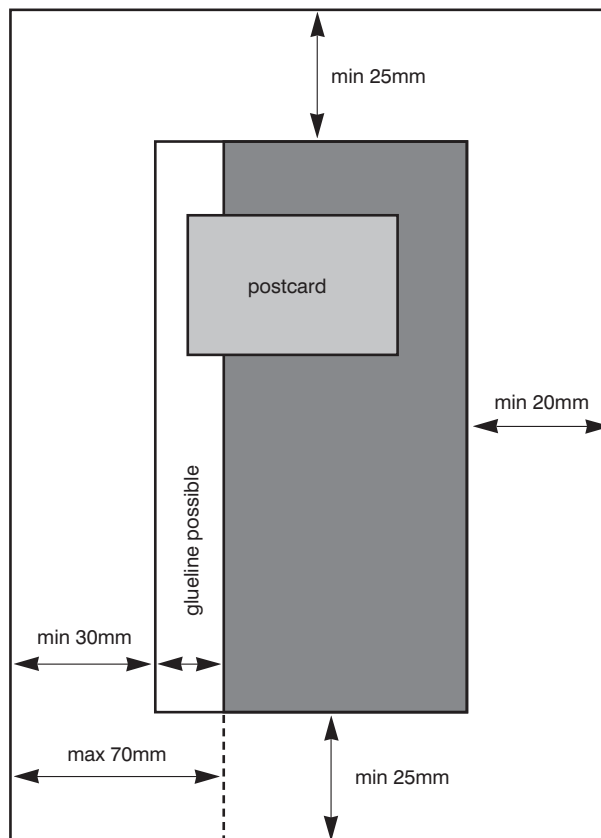
\*Maximum weight of card = 10 grams

\*Maximum bulk = 1mm

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### TIP-ON POSITIONING FOR POSTCARDS



### GENERAL

- All Inserts (Loose or bound-in), or Tip-ons are subject to approval prior to booking (such approval not to be unreasonably withheld, delayed or conditioned), including (without limitation):
- Inserts with UV Varnish or laminate.
- Irregular shapes.
- Filled envelopes and Inserts with perforations.
- All deliveries must be as per the Printer's Booking-in Procedure and Insert & Onsert Packing specification (as set out in the Exhibit to this Appendix).
- Coded regionalised and zoned Inserts must be notified at the time of booking.
- The calliper of A6 Inserts must be less or equal to 1.5mm. Maximum calliper of any individual Insert should not exceed 1.5mm. The combined maximum calliper of the loose Inserts, bound-in Inserts, tip-on and the host magazine must not exceed 5mm. The total number of inserted pages must not exceed that of the total number of pages of the host product.
- Zoning - no more than 3 zoned combinations per region, either inserted or onserted, not both. (For clarity, if YOU magazine contains a zoned Insert, the magazines carrying the zoned Insert(s) will effectively become a zoned Onsert.
- Combined maximum weight of any Inserts should not exceed 70g.